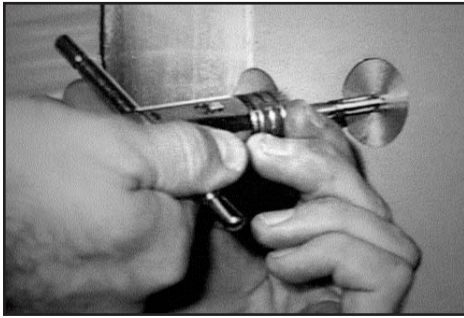
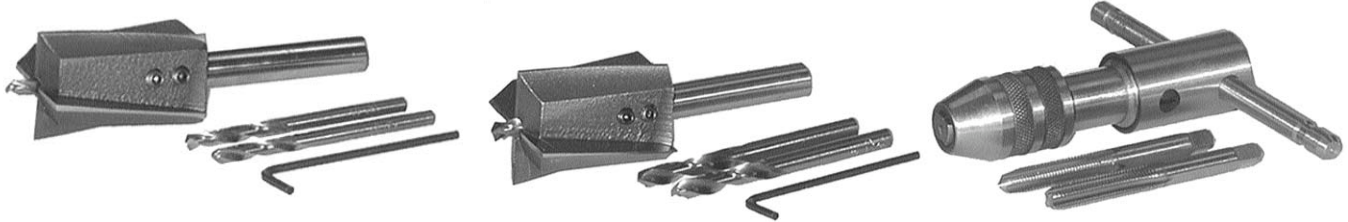


Accelerometer Installation Tool Kits



Features

- Accurate** Drills a pilot hole for a 1/4-28, 10-32 or M6x1 threads perpendicular to a milled face, in the same operation.
- Fast** Mill and drill in the same operation.
- Reliable** High speed steel and carbide tipped versions available.
- Economical** High speed steel models may be re-sharpened for extended tool life. Resharpener to a 4° top bevel.
- Versatile** For use with portable hand drills.



To permanently install accelerometers, simply set the drill depth according to the number of threads you wish to tap. To prepare the surface of machinery for adhesive mounting pads, simply back the drill depth off to a minimum, and use this tool to prepare a clean flat surface to adhere to. All tool kits are supplied with (3) stub length carbon steel drill bits.

High Speed Steel End Mill Tool Kits - Ordering Information

Part Number	Pilot Hole Size	Taps & Tap Handle Supplied	End Mill Diameter	Overall Tool Length	Shaft Diameter	Recommended Drill Speed
MH117-1A	1/4-28 Tap	No	1 1/4" (31,75 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-1B	1/4-28 Tap	*Yes 1/4-28	1 1/4" (31,75 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-2A	10-32 Tap	No	1" (25,40 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-2B	10-32 Tap	*Yes 10-32	1" (25,40 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-3A	1/4-28 Tap	No	1" (25,40 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-3B	1/4-28 Tap	*Yes 1/4-28	1" (25,40 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-4A	M6x1 Tap	No	1 1/4" (31,75 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-4B	M6x1 Tap	*Yes M6x1	1 1/4" (31,75 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-5A	1/4-28 Tap	No	5/8" (15,88 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-5B	1/4-28 Tap	*Yes 1/4-28	5/8" (15,88 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM

*Supplied with (1) bottom tap, (1) plug tap & (1) ratcheting tap handle. / Recommended drill: DeWalt™ DW160 or Black and Decker™ Shorty.

Carbide Tipped Tool Kits, For Increased Tool Life - Ordering Information

Part Number	Pilot Hole Size	Taps & Tap Handle Supplied	End Mill Diameter	Overall Tool Length	Shaft Diameter	Recommended Drill Speed
MH117-11A	1/4-28 Tap	No	1 1/4" (31,75 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-11B	1/4-28 Tap	*Yes 1/4-28	1 1/4" (31,75 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-13A	1/4-28 Tap	No	1" (25,40 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-13B	1/4-28 Tap	*Yes 1/4-28	1" (25,40 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-15A	1/4-28 Tap	No	5/8" (15,88 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM
MH117-15B	1/4-28 Tap	*Yes 1/4-28	5/8" (15,88 mm)	3 1/4" (82,55 mm)	3/8" (9,53 mm)	800-1200 RPM

*Supplied with (1) bottom tap, (1) plug tap & (1) ratcheting tap handle. / Recommended drill: DeWalt™ DW160 or Black and Decker™ Shorty.